

**Case study – 3: Tissue Paper**

# Fibers Optimization

Production: Tissue Paper

Fibers: Mix NBKP / LBKP / (Broke)

Basis weight: 17 g/m<sup>2</sup>

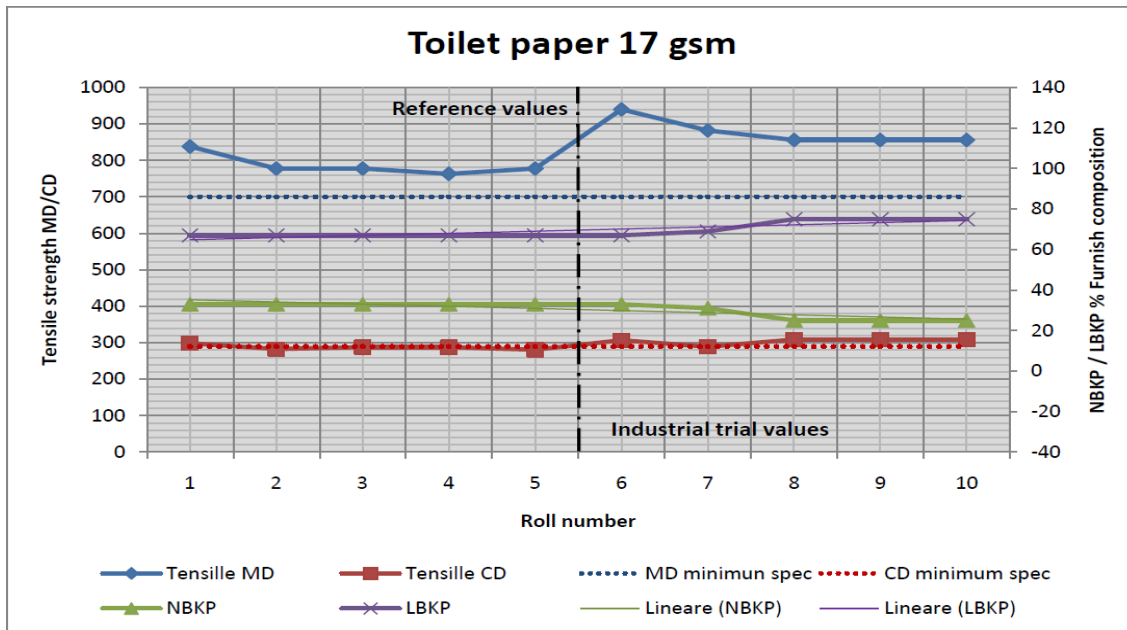
Output: 3.5 tp/h

**TARGET:**

Reduction of NBKP keeping CD and MD tensile strength.

**INDUSTRIAL TEST:**

NON-ionic hydrocolloid has been added in the pulper (dry form pre-dispersed in water) at 0.5 kg/tp. In the picture below, addition started after the dotted line.



After the addition of our NON-ionic hydrocolloid tensile parameters increased (both MD and CD) and Customer started to modify fibers composition reducing NBKP and increasing LBKP content.

**ACHIEVEMENTS:**

**Addition of our NON-Ionic hydrocolloid at 0.5 kg/tp allows:**

- Reduction of NBKP from 33% → 25% → **(-8%)**
- Increase of LBKP from 67% → 75% → **(+8%)**

**Paper produced with a lower quantity of NBKP keeps bot tensile in MD and CD above the specs.**